



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6405G01831-3G-11

Job Sheet 189238



Part No: RBW6405G01831-3G-11

Job Qty: 4 ea

Part Name: Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/22/19

Job Tracking No:

Due Date: 1/24/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG RB 92700-10400-041 Rev A. IPP Rev. 3 18.10.05 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	1/24/19	1/24/19	0.00	0.00	Start Up Small Fab-3		MLL
110	Small Fab	4 pcs	1/24/19	1/24/19	0.00	1.00	Small Fab-4		MLL
120	QC	4 pcs	1/24/19	1/24/19	0.00	0.00	QC5		MLL
130	Packaging	4 pcs	1/24/19	1/24/19	0.00	0.00	Packaging3-1		MLL
140	QC21-SA	4 Ea	1/24/19	1/24/19	0.00	0.00	QC21		MLL

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 4. ***NOTE*** Use PDF
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

21
9-00 JAN 22 2019

GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.5840 sf (.146 ea)	90-Start up Operation	5141809

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	1	85	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 1/22/19 9:08 AM dart.lacelle.linda

Container No: S146674



Part: RBW6405G01831-3G-11

Job No: 189238

Serial No/Batch: S146674

Revision: A

Inspector:

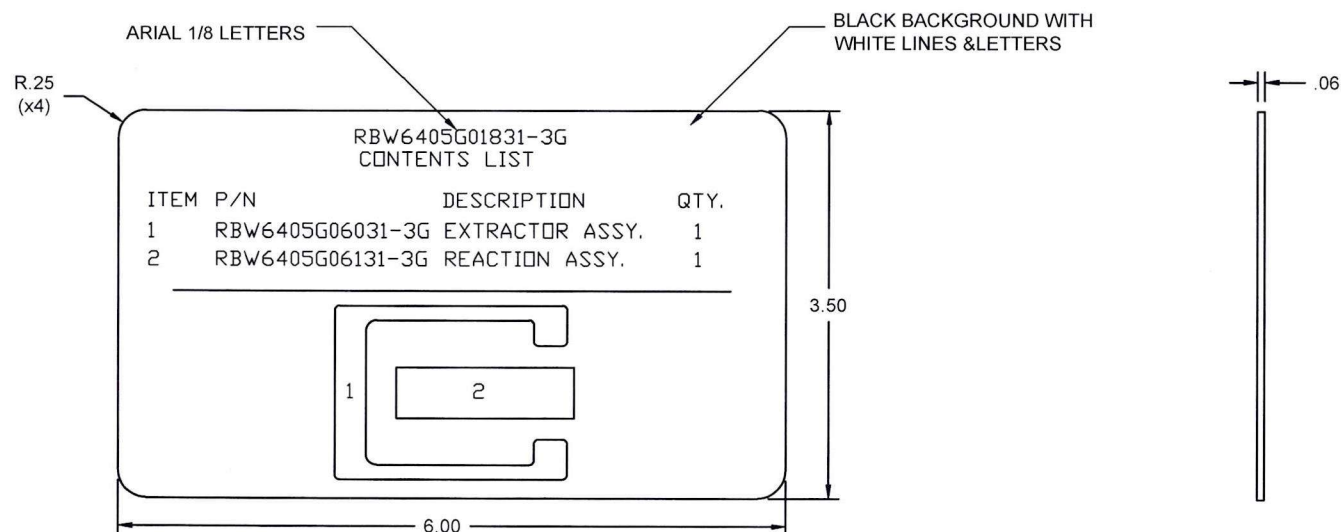
Exp Date:

Instructions:

Date: 01/22/19

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



Ⓜ
INSIDE PLACARD

RED BARN MACHINE	
TITLE T/R HEAD REMOVAL TOOL	
DWG NO. RBW6405G01831-3G-11	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± .5°	DRAWN BY: CLOUGH APPROVED <i>D. Wood</i> HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE NTS	DATE 3-19-10 SHEET 4 of 4